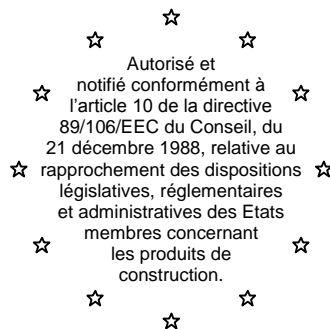


# Centre Scientifique et Technique du Bâtiment

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**CSTB**  
le futur en construction

**MEMBRE DE L'EOTA**

## European Technical Approval

## ETA-04/0076

(English language translation, the original version is in French language)

Nom commercial :

**Trade name:**

**SPIT ISO**

Titulaire :

**Holder of approval:**

**Société SPIT**

**Route de Lyon**

**F-26501 BOURG-LES-VALENCE**

**France**

Type générique et utilisation prévue du  
produit de construction :

**Generic type and use of  
construction product:**

Cheville à clou pour fixation de système composite d'isolation thermique  
extérieure dans le béton et la maçonnerie

**Nailed-in anchor for fixing of external insulation composite  
systems with rendering in concrete and masonry**

Validité du :  
au :

**Validity from / to:**

**04/01/2010**

**04/01/2015**

Usine de fabrication :

**Manufacturing plant:**

**Société SPIT**

**Route de Lyon**

**F-26501 BOURG-LES-VALENCE**

**France**

Le présent Agrément technique européen  
contient :

**This European Technical Approval  
contains:**

15 pages incluant 6 annexes faisant partie intégrante du document.

**15 pages including 6 annexes which form an integral part of  
the document.**

**This European Technical Approval cancels and replaces ETA-04/0076 with validity from 01/12/2004 to 01/12/2009**

*Cet Agrément Technique Européen annule et remplace l'ATE ETA-05/0269 valide du 01/12/2004 au 01/12/2009*



Organisation pour l'Agrément Technique Européen  
European Organisation for Technical Approvals

## I LEGAL BASES AND GENERAL CONDITIONS

1. This European Technical Approval is issued by the Centre Scientifique et Technique du Bâtiment in accordance with:
  - Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products<sup>1</sup>, modified by the Council Directive 93/68/EEC of 22 July 1993<sup>2</sup>;
  - Décret n° 92-647 du 8 juillet 1992<sup>3</sup> concernant l'aptitude à l'usage des produits de construction;
  - Common Procedural Rules for Requesting, Preparing and the Granting of European Technical Approvals set out in the Annex of Commission Decision 94/23/EC<sup>4</sup>;
  - Guideline for European Technical Approval of « Plastic anchors for fixing of external thermal insulation composite systems with rendering » ETAG 014, edition 2001.
2. The Centre Scientifique et Technique du Bâtiment is authorised to check whether the provisions of this European Technical Approval are met. Checking may take place in the manufacturing plant (for example concerning the fulfilment of assumptions made in this European Technical Approval with regard to manufacturing). Nevertheless, the responsibility for the conformity of the products with the European Technical Approval and for their fitness for the intended use remains with the holder of the European Technical Approval.
3. This European Technical Approval is not to be transferred to manufacturers or agents of manufacturer other than those indicated on page 1; or manufacturing plants other than those indicated on page 1 of this European Technical Approval.
4. This European Technical Approval may be withdrawn by the Centre Scientifique et Technique du Bâtiment pursuant to Article 5 (1) of the Council Directive 89/106/EEC.
5. Reproduction of this European Technical Approval including transmission by electronic means shall be in full. However, partial reproduction can be made with the written consent of the Centre Scientifique et Technique du Bâtiment. In this case partial reproduction has to be designated as such. Texts and drawings of advertising brochures shall not contradict or misuse the European Technical Approval.
6. The European Technical Approval is issued by the approval body in its official language. This version corresponds to the version circulated within EOTA. Translations into other languages have to be designated as such.

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<sup>1</sup> Official Journal of the European Communities n° L 40, 11.2.1989, p. 12

<sup>2</sup> Official Journal of the European Communities n° L 220, 30.8.1993, p. 1

<sup>3</sup> Journal officiel de la République française du 14 juillet 1992

<sup>4</sup> Official Journal of the European Communities n° L 17, 20.1.1994, p. 34

## **II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL**

### **1 Definition of product and intended use**

#### **1.1. Definition of product**

The SPIT ISO anchor consists of a plastic expansion sleeve with a plate for fixing the thermal insulation and a plastic nail as an expansion element. The anchor sleeve is made of polypropylene and the nail is made of polypropylene or polyamide 6 depending on the anchor sizes. The plate exists in three different diameters depending on the insulation system to be fixed ( $\varnothing 50$  mm in case of thickness of insulation  $\leq 120$  mm,  $\varnothing 60$  mm in case of thickness of insulation  $\geq 110$  mm and 90 mm in case of rock wool insulation). The plastic sleeve is expanded by hammering in the expansion element which presses the sleeve against the wall of the drilled hole.

The installed anchor is shown in Annex 1.

#### **1.2. Intended use**

The anchor is intended to be used for anchorages for which requirements for safety in use in the sense of the Essential Requirement 4 of Council Directive 89/106/EEC shall be fulfilled and failure of anchorages made with these products would cause low risk to human life. The anchor is to be used only as multiple fixing for the anchorage of bonded thermal insulation composite system (ETICS) according to ETAG 014 in concrete and masonry. The base material shall consist of reinforced or unreinforced normal weight concrete of strength class C 12/15 at least to C50/60 at most according to ENV 206: 2000-12 and of masonry walls according to Table 4 of Annex 4.

The anchor may only be used for transmission of wind suction loads and shall not be used for the transmission of dead loads of the thermal insulation composite system. The dead loads have to be transmitted by the adhesion of the thermal insulation composite system.

The provisions made in this European Technical Approval are based on an assumed intended working life of the anchor of 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### **2 Characteristics of product and methods of verification**

#### **2.1. Characteristics of product**

The anchor corresponds to the drawings and provisions given in Annex 2. The characteristic material values, dimensions and tolerances of the anchor not indicated in Annexes 1 to 3 shall correspond to the respective values laid down in the technical documentation<sup>5</sup> of this European Technical Approval. The characteristic anchor values for the design of anchorages are given in Annex 5.

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<sup>5</sup> The technical documentation of this European Technical Approval is deposited at the Centre Scientifique et Technique du Bâtiment and, as far as relevant for the tasks of the approved bodies involved in the attestation of conformity procedure, is handed over to the approved bodies.

Each anchor is marked on the plate or on the body with the anchor type and the range of the fixture thickness : e.g. ISO SPIT 10/30

The required minimum effective embedment depth is marked on the anchor sleeve.

The anchor shall only be packaged and supplied as a complete unit.

## **2.2. Methods of verification**

The assessment of fitness of the anchor for the intended use in relation to the requirements for safety in use in the sense of the Essential Requirement 4 has been made in accordance with

- the « Guideline for European Technical Approval of Plastic Anchors for fixing of External Thermal Insulation Composite Systems with rendering » based on the use categories A, B and C.

- the EOTA Technical Report TR 025 "Determination of point thermal transmittance of plastic anchors for the anchorage of external thermal insulation composite systems (ETICS)"

- the EOTA Technical Report TR 026 "Evaluation of plate stiffness from plastic anchors for fixing of external thermal insulation composite systems with rendering (ETICS)".

In addition to the specific clauses relating to dangerous substances contained in this European Technical Approval, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Directive, these requirements need also to be complied with, when and where they apply.

## **3 Evaluation of Conformity and CE marking**

### **3.1. Attestation of conformity system**

The system of attestation of conformity 2 (ii) (referred to as system 2+) according to Council Directive 89/106/EEC Annex III laid down by the European Commission provides:

a) tasks for the manufacturer:

1. initial type testing of the product,
2. factory production control,
3. testing of samples taken at the factory by the manufacturer in accordance with a prescribed test plan.

b) tasks for the approved body:

4. certification of the factory production control on the basis of ,
  - initial inspection of the factory and of factory production control,
  - continuous surveillance, assessment and approval of factory production control.

### **3.2. Responsibilities**

#### **3.2.1. Tasks of the manufacturer, factory production control**

The manufacturer has a factory production control system in the plant and exercises permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer are documented in a systematic manner in the form of written policies and

procedures. This production control system ensures that the product is in conformity with the European Technical Approval.

The manufacturer shall only use raw materials supplied with the relevant inspection documents as laid down in the prescribed test plan<sup>6</sup>. The incoming raw materials shall be subject to controls and tests by the manufacturer before acceptance. Check of incoming materials shall include control of the inspection documents presented by suppliers (comparison with nominal values) by verifying the dimensions and determining the material properties.

The manufactured components of the anchor shall be subjected to the following tests:

- Nail:
  - Physical properties (diameter, length, density)
  - Mechanical properties (yield and ultimate tensile strength, ultimate elongation)
  - Thermal properties (Melting flow index, DSC curves)
- Expansion sleeve:
  - Physical properties (diameter, length, density)
  - Mechanical properties (yield and ultimate tensile strength, ultimate elongation)
  - Thermal properties (Melting flow index, DSC curves)
- Visual control of both parts of the anchor (nail and expansion sleeve).
- Adjusting data of injection moulding machine.

The frequency of controls and tests conducted during production is laid down in the prescribed test plan taking account of the automated manufacturing process of the anchor.

The results of factory production control are recorded and evaluated. The records include at least the following information:

- designation of the product, basic material and components;
- type of control or testing;
- date of manufacture of the product and date of testing of the product or basic material and components;
- result of control and testing and, if appropriate, comparison with requirements;
- signature of person responsible for factory production control.

The records shall be presented to the inspection body during the continuous surveillance. On request, they shall be presented to the Centre Scientifique et Technique du Bâtiment.

Details of the extent, nature and frequency of testing and controls to be performed within the factory production control shall correspond to the prescribed test plan which is part of the technical documentation of this European Technical Approval.

### 3.2.2. Tasks of approved bodies

#### 3.2.2.1. Initial inspection of the factory and of factory production control

The approved body shall ascertain that, in accordance with the prescribed tests plan, the factory, in particular the staff and equipment, and the factory production control are suitable to ensure a continuous and orderly manufacturing of the anchor with the specifications mentioned in 2.1 as well as in the Annexes to the European technical Approval.

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<sup>6</sup> The prescribed test plan has been deposited at the Centre Scientifique et Technique du Bâtiment and is only made available to the approved bodies involved in the conformity attestation procedure.

### 3.2.2.2. Continuous surveillance

The approved body shall visit the factory at least once a year for surveillance. It has to be verified that the system of factory production control and the specified automated manufacturing process are maintained taking account of the prescribed test plan.

Continuous surveillance and assessment of factory production control have to be performed according to the prescribed test plan.

The results of product certification and continuous surveillance shall be made available on demand by the certification body or inspection body, respectively, to the Centre Scientifique et Technique du Bâtiment. In cases where the provisions of the European Technical Approval and the prescribed test plan are no longer fulfilled the conformity certificate shall be withdrawn.

### 3.3. CE-Marking

The CE marking shall be affixed on each packaging of anchors. The CE marking consists of the letters “CE” followed by the identification number of the inspection body. The CE-marking shall be accompanied by:

- name or identifying mark of the producer and manufacturing plant;
- the last two digits of the year in which the CE-marking was affixed;
- number of the European Technical Approval;
- use categories A, B and C.

## 4 Assumptions under which the fitness of the product for the intended use was favourably assessed

### 4.1. Manufacturing

The anchor is manufactured in accordance with the provisions of the European Technical Approval using the automated manufacturing process as identified during inspection of the plant by the Centre Scientifique et Technique du Bâtiment and the approved body and laid down in the technical documentation.

### 4.2. Installation

#### 4.2.1. Design of anchorages

##### 4.2.1.1 General

The ETA only applies to the manufacture and use of the anchor. Verification of stability of the external thermal insulation composite system including application of loads on the anchor are not subject of this European Technical Approval.

Fitness of the anchor for the intended use is given under the following provisions:

The design is carried out in compliance with ETAG 014 “Guideline for European Technical Approval of plastic anchors for fixing of External Thermal Insulation Composite Systems with rendering” under the responsibility of an engineer experienced in anchorages.

Verifiable calculation notes and drawings shall be prepared taking account of the loads to be anchored, the nature and strength of the base materials, the thickness of the insulation and the dimensions of the anchorage members as well of the relevant tolerances.

Proof of direct local application of load on the base material has been delivered

The anchor shall only be used for the transmission of wind suction loads. All other loads such as dead load and restraints shall be transmitted by the adhesion of the relevant external thermal insulation composite system.

#### 4.2.1.2 Resistance

The characteristic values of the tension resistance of the anchor are given in Table 5, Annex 5. If there is a difference in the characteristic values of the base material or a similar base material of category B and C is supposed to be used, job-site tests according to 4.2.3 shall be carried out in order to determine the specific characteristic tension resistance.

#### 4.2.1.3 Characteristic values, spacing and dimensions of anchorage member

The minimum spacing and dimensions of anchorage member according to Annex 5 shall be observed.

#### 4.2.1.4 Displacement behaviour

When loaded to the design value of resistance in normal weight concrete a displacement of approximately 0,1 mm in the load direction is expected. When loaded to the design value of resistance in masonry made of clay bricks, aggregates concrete solid masonry units, aggregates concrete hollow masonry units and horizontally perforated clay bricks, a displacement of approximately 0,3 mm in the load direction is expected.

#### 4.2.1.5 Point thermal transmittance according EOTA Technical Report TR 025

The point thermal transmittance (CHI-value) of the anchor according EOTA Technical Report TR 025 "Determination of point thermal transmittance of plastic anchors for the anchorage of external thermal insulation composite systems (ETICS)" is given in the following table for use category A, B and C respectively.

**Table 4.1:** Point thermal transmittance

Anchor Type	Insulation thickness $h_D$ [mm]	Point thermal transmittance $\chi$ [W/K]
ISO 10	From 30 to <150	0.001
	From $\geq 150$ to 200	0.000

#### 4.2.1.6 Plate stiffness according EOTA Technical Report TR 026

The plate stiffness of the anchor according EOTA Technical Report TR 026 "Evaluation of plate stiffness from plastic anchors for fixing of external thermal insulation composite systems with rendering (ETICS)" is given in the following table.

**Table 4.2:** Plate stiffness

Anchor Type	Diameter of the anchor plate [mm]	Load resistance of the anchor plate [kN]	Plate stiffness [kN/mm]
ISO 10	50-60	0.97	0.3
	90	1.08	0.3

#### 4.2.2 Installation of anchor

- anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on the site;
- use of the anchor only as supplied by the manufacturer without exchanging the components of an anchor;
- anchor installation in accordance with the manufacturer's specifications and drawings prepared for that purpose and using the appropriate tools;
- checks before placing the anchor to ensure that the characteristic values of the base material in which the anchor is to be placed is identical with the values which the characteristic loads apply for;
- observation of the drilling method : in the case of horizontally perforated clay bricks, the drilled hole is carried out using a rotary drill. In the case of other base materials covered in this Approval, the drilled hole is carried out using hammer or impact drilling;
- placing drilled holes without damaging the reinforcement;
- temperature during the installation of the anchor  $\geq 0^{\circ}\text{C}$ ;
- exposure to UV due to solar radiation of polypropylene materials of the anchor not protected by rendering  $\leq 6$  weeks.

#### 4.2.3. Job site tests

The characteristic tension resistance of the anchor may be determined by means of job site pull-out tests carried out on the material actually used if a characteristic resistance of the base material does not exist.

The characteristic resistance of the anchor shall be determined by carrying out at least 15 centric tension load pull-out tests on the site. These tests are also possible under the same conditions in laboratory.

Execution and evaluation of the tests as well as the issuing of the test report and the determination of the characteristic resistance should be under the responsibility of approved testing laboratories or the supervision of the person responsible for the execution of the works on site.

Number and position of the anchors to be tested shall be adapted to the relevant special conditions of the site and, for example, to be increased in the case of hidden and larger areas, such that reliable information about the characteristic resistance of the anchor in the base material in question can be derived. The tests shall take into account the most unfavourable conditions of the practical execution.

##### 4.2.3.1 Assembly

The anchor to be tested shall be installed (e.g. preparation of drilled hole, drilling tool to be used, drill bit) and the spacing and the edge distances shall be in the same way as planned for the fixing of the external thermal insulation composite system.

##### 4.2.3.2 Execution of tests

The test rig used for the pull-out tests shall provide a continuous slow increase of the load, controlled by a calibrated load cell. The load shall apply perpendicular to the surface of the base material and shall be transmitted to the anchor via an hinge. The reaction forces shall be transmitted into the base material at a distance of at least 15 cm from the anchor. The load shall be increased continuously in a way that the ultimate load is reached after about 1 minute. The load is measured when the ultimate load ( $N_1$ ) is achieved.



#### 4.2.3.3 Test report

The test report shall include all information necessary to assess the resistance of the tested anchor. It shall be included in the construction dossier.

The minimum data required are:

- Construction site, date and location of the tests, air temperature, type ETICS to be fixed;
- Test requester;
- Masonry type (type of brick, strength class, dimensions, mortar group);
- Plastic anchor and nail used for the tests;
- Effective cutting diameter of drill bit;
- Test rig;
- Results of tests with ultimate value  $N_1$ ;
- Test carried out or supervised by; signature;

#### 4.2.3.4 Evaluation of tests results

The characteristic resistance  $NR_{k1}$  is obtained from the measured values  $N_1$  as follows:

$$N_{RK1} = 0,6 \cdot N_1 \leq 1,5 \text{ kN}$$

With  $N_1$  the mean value of the five smallest measured values at the ultimate load.

#### 4.2.4. Responsibility of the manufacturer

It is the responsibility of the manufacturer to ensure that the information on the specific conditions according to 1 and 2 including Annexes referred to in 4.2.1, 4.2.2 is given to those who are concerned. This information may be made by reproduction of the respective parts of the European Technical Approval. In addition, all installation data shall be shown clearly on the packaging and/or on an enclosed instruction sheet, preferably using illustrations.

The minimum data required are:

- base material for the intended use;
- drill bit diameter;
- maximum thickness of the ETICS;
- minimum effective anchorage depth;
- minimum hole depth;
- information on the installation procedure;
- identification of the manufacturing batch

All data shall be presented in a clear and explicit form.

## 5 Recommendations on packaging, transport and storage.

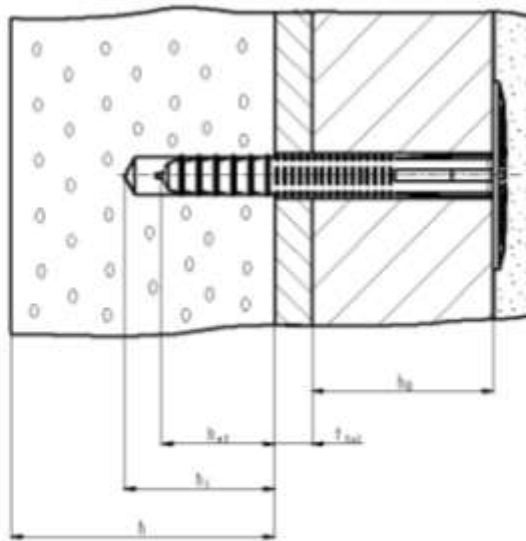
The anchor shall be supplied as a complete unit.

The anchor shall be stored under normal climatic condition in its original packaging. Before installation, it shall not be extremely dried or frozen.

**The original French version is signed by**

**Le Directeur Technique  
H. BERRIER**

**Schema of the SPIT ISO anchor in use**



**Intended use** : anchorage of ETICS in concrete and masonry.

$h_D$  : thickness of the insulation

$h_{ef}$  : effective anchorage depth

$h$  : thickness of base material

$h_1$  : depth of drilled hole

$t_{tol}$  : thickness of equalizing layer or non-load bearing coating

**Table 1 : Materials**

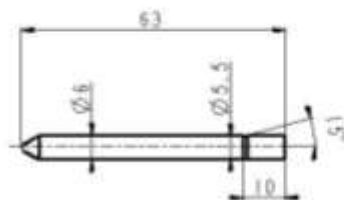
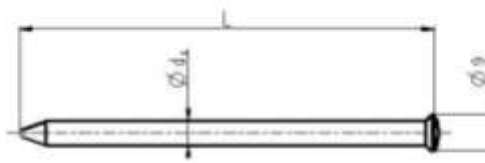
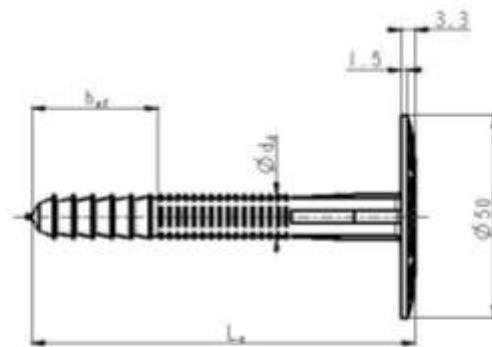
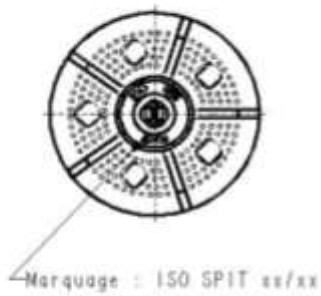
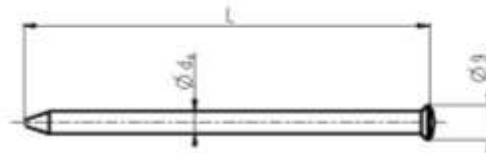
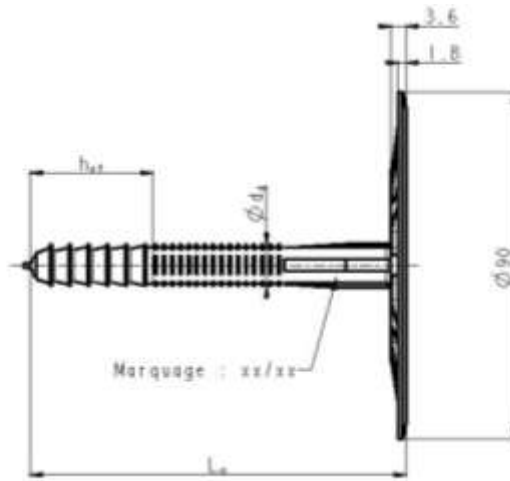
Designation	Material	
	Nail	Plastic expansion sleeve
ISO 10 - 10/30	Polypropylene  Glass Fiber reinforced Polyamide	Polypropylene
ISO 10 - 40/60		
ISO 10 - 70/80		
ISO 10 - 90/100		
ISO 10 - 110/120		
ISO 10 - 135/145		
ISO 10 - 155/165		
ISO 10 - 175/185		
ISO 10 - 195/205		

**SPIT ISO**

**Annex 1**

**Intended use and materials**

of European  
 Technical Approval  
**ETA-04/0076**

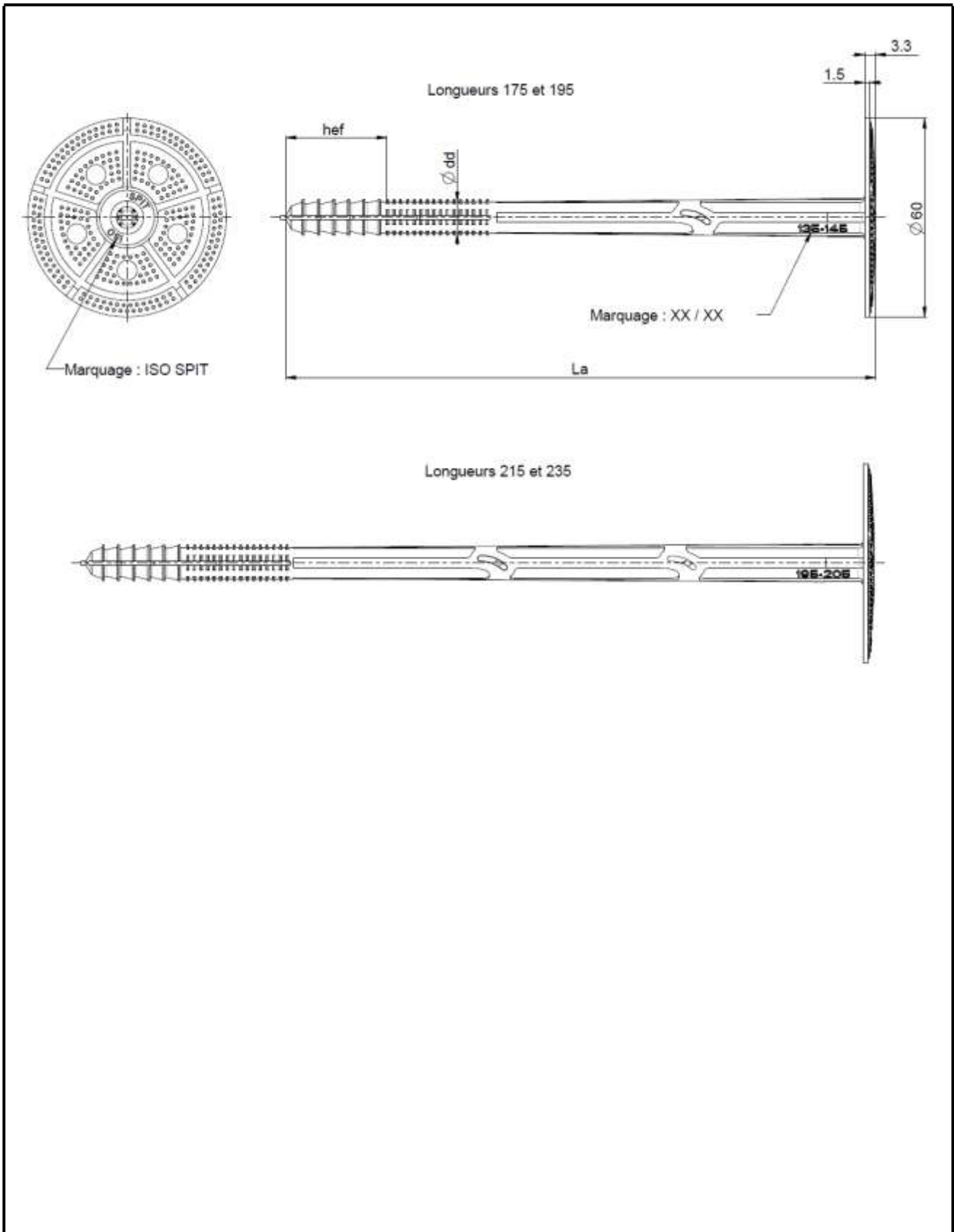


**SPIT ISO**

**Different components of the anchor:  
 sleeves and nails**

**Annex 2**

of European  
 Technical Approval  
**ETA-04/0076**



<b>SPIT ISO</b>	<b>Annex 3</b>
<b>Different components of the anchor: sleeves and nails</b>	of European Technical Approval <b>ETA-04/0076</b>

**Table 2 : Dimensions of components**

Anchor type	Diameter of the expansion sleeve	Length of the expansion sleeve	Length of the anchor	Diameter of the plate	Diameter of the nail	Length of the nail
	$d_d$	$L_d$	$L_d + 3$	-	$d_s$	L
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
<b>ISO 10 - 10/30</b>	10	60	63	50	6	63
<b>ISO 10 - 40/60</b>	10	90	93	50	6	100
				90		
<b>ISO 10 - 70/80</b>	10	110	113	50	6	120
				90		
<b>ISO 10 - 90/100</b>	10	130	133	50	6	140
				90		
<b>ISO 10 - 110/120</b>	10	150	153	50	6	160
				60		
				90		
<b>ISO 10 - 135/145</b>	10	175	178	60	6	185
<b>ISO 10 - 155/165</b>	10	195	198	60	6	205
<b>ISO 10 - 175/185</b>	10	215	218	60	6	225
<b>ISO 10 - 195/205</b>	10	235	238	60	6	245

**Table 3 : Installation data**

Anchor type	Anchor diameter	Thickness of the insulation mini/maxi	Length of the anchor	Drill hole diameter	Depth of the drilled hole	Embedment depth
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
<b>ISO 10 - 10/30</b>	10	10/30	63	10	50	30
<b>ISO 10 - 40/60</b>	10	40/60	93	10	50	30
<b>ISO 10 - 70/80</b>	10	70/80	113	10	50	30
<b>ISO 10 - 90/100</b>	10	90/100	133	10	50	30
<b>ISO 10 - 110/120</b>	10	110/120	153	10	50	30
<b>ISO 10 - 135/145</b>	10	135/145	178	10	50	30
<b>ISO 10 - 155/165</b>	10	155/165	198	10	50	30
<b>ISO 10 - 175/185</b>	10	175/185	218	10	50	30
<b>ISO 10 - 195/205</b>	10	195/205	238	10	50	30





**SPIT ISO**

**Dimensions and installation data**

**Annex 4**

of European  
 Technical Approval  
**ETA-04/0076**

**Table 4 : Base materials**

Base material	Dimensions L x l x H [mm]	References	Compressive strength [MPa]
Concrete C15/20	[EN 206-1]	EN 206-1	[EN 206-1]
Concrete C50/60	[EN 206-1]	EN 206-1	[EN 206-1]
Clay brick	 220x110x 55	NF EN 771-1	4.7 (bending test)
Aggregates concrete solid masonry units	 500x150x200	NF EN 771-3	12.5
Horizontally perforated clay bricks	 500x200x200	NF EN 771-1	5.9
Aggregates concrete hollow masonry units	 500x200x200	NF EN 771-3	8.2

**SPIT ISO**

**Base materials**

**Annex 5**

of European  
 Technical Approval  
**ETA-04/0076**

**Table 5 : Characteristic resistance to tension loads  $N_{Rk}$  in concrete and masonry for a single anchor in daN**

Base material	Characteristic resistance to tension loads $N_{Rk}$ in kN	
	SPIT ISO with polypropylene nail	SPIT ISO with PA6 bonded fibreglass nail
Concrete C15/20	0.20	0.20
Concrete C20/25 to C50/60	0.30	0.30
Clay brick	0.30	0.30
Aggregates concrete solid masonry units	0.30	0.30
Horizontally perforated clay bricks	0.10	0.15
Aggregates concrete hollow masonry units	0.15	0.15

**Table 6 : Minimum spacing and edge distances, dimension of members**

Minimum spacing	$S_{min} \geq 100 \text{ mm}$
Minimum edge distance	$C_{min} \geq 100 \text{ mm}$
Minimum thickness of member	$h \geq 100 \text{ mm}$

<b>SPIT ISO</b>	<b>Annex 6</b> of European Technical Approval <b>ETA-04/0076</b>
<b>Characterisitic resistance</b>	